



STYRENE FREE
ADHESIVE



APPLICATIONS

ICON by KBOND is a high adhesion, specialized polymer blend colorless adhesive. For use with natural stone, quartz, ceramics, porcelains and dense surfacing material. ICON is perfect for application with light or white substrates. Can be used under strenuous bonding conditions. Uses include bonding, laminating, miters, installation of pieces, and repairs. Uses BPO hardening paste at 2% for best color and cure.

PROPERTIES

- 5 - 7 minutes of working time
- Tack-Free in 15 to 30 minutes
- Strong as epoxy
- UV resistant
- Machinable in 20 - 30 minutes
- Translucent Clear formulation
- Knife Grade will not sag on vertical surfaces
- Flowing also available
- Shore D Hardness >80

PROCESSING CONDITIONS

1. Make sure stone surfaces are clean of any substance and dry.
2. Measure out the appropriate amount of ICON adhesive, then measure out the appropriate amount of hardener. 2-3% hardener to adhesive.
3. Next carefully mix the components together. Be careful to scrape the sides and bottom of mixing cup to ensure thorough mixing.
4. Do not use once gelling has begun.
5. Clean with Acetone or Denatured Alcohol

STANDARD

Contained information based on the latest formulation developed by InnoChem LLC. Results based on standardized lab procedures. Times may vary based on room temperature, stone temperature, amount of hardener used, or other environmental factors.

Properties of the Uncured Product

- Color - Translucent Clear
- Viscosity - Thixotropic Paste or Flowing
- Density of 1.1 - 1.2 g/cc

Sizes Available

	1 Quart	1 Gallon	5 Gallon	Ship Saver 5 Gallon
Knife Grade	SF-70965	SF-70966	SF-70967	SF-70968
Flowing	SF-70960	SF-70961	SF-70962	SF-70963



Uncured Knife Grade Product
Color Example

STORAGE

ICON is best if stored in a dry place and in the original unopened containers at room temperature of 59°-77°F/15°-25°C. Do not allow product to freeze. Approximate shelf life of two years at room temperature.

PRECAUTIONS

Normal health and safety precautions should be observed when handling these products:

- Ensure good ventilation
- Wear gloves and safety glasses
- For further information, please consult the Safety Data Sheet.

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